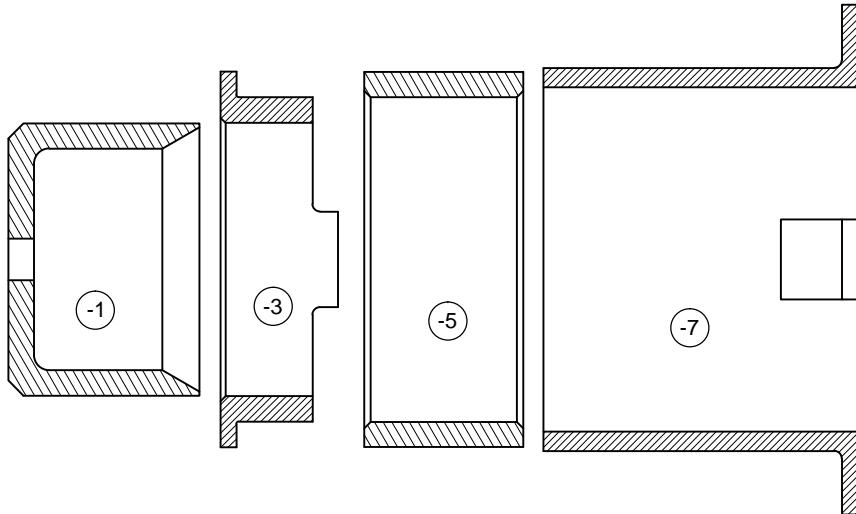


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D BOM INFORMATION -1, -3, -5 & -7, CH'D -7 ENGRAVE NOTES PER R.W.	5/6/11	RJC	RW
B	CH'D TOOL NAME WAS GIMBAL CARBON SEAL INSTALLER IS TOOL, GIMBAL CARBON SEAL INSTALLER TO MATCH PARTS MANUAL.	11/1/13	RJC	RW



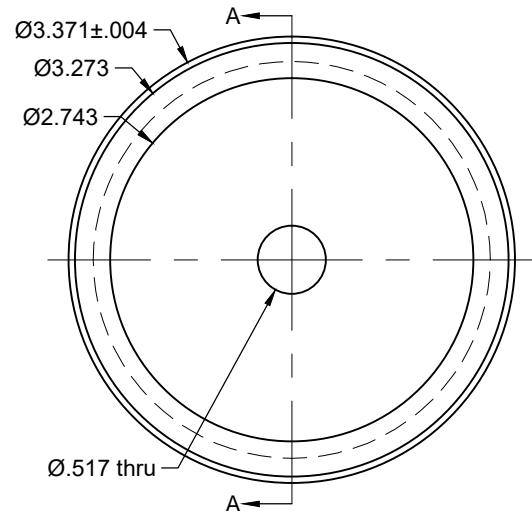
NOTES

1. ALSO SOLD WITH KIT RBW6305G01531-3G,
BOX ONE RBW6305G19631-3G.

 RED BARN MACHINE		
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER		
DWG NO.	RBW6305G13231-3G	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS METRIC REF. $.XXX \pm .005$ $.XXmm \pm .1mm$ $.XX \pm .01$ FRACTIONS $\pm 1/32$ $X \pm .1$ ANGLES $\pm 5^\circ$		DRAWN BY: CLOUDUGH APPROVED <i>D. Mail</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL AW139
SCALE	NTS	DATE 2-4-11
		SHEET 1 of 5

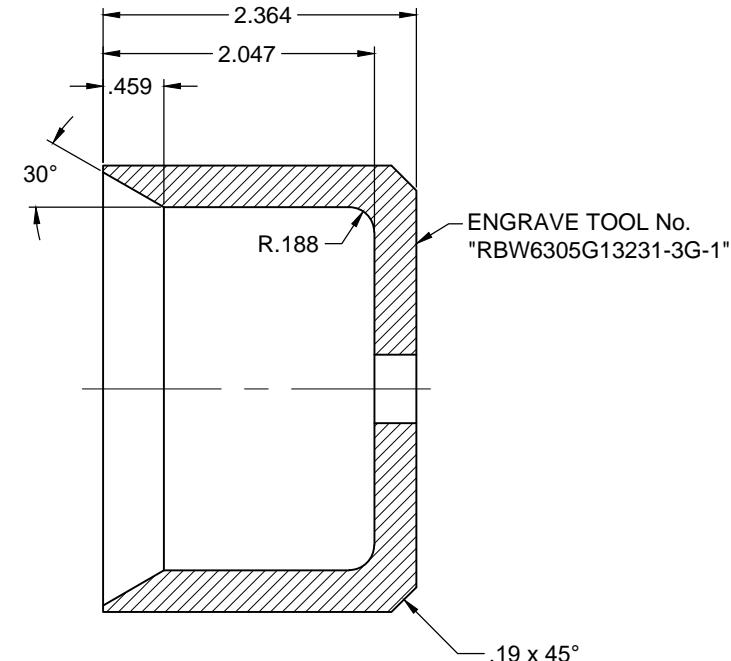
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REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



(-1)

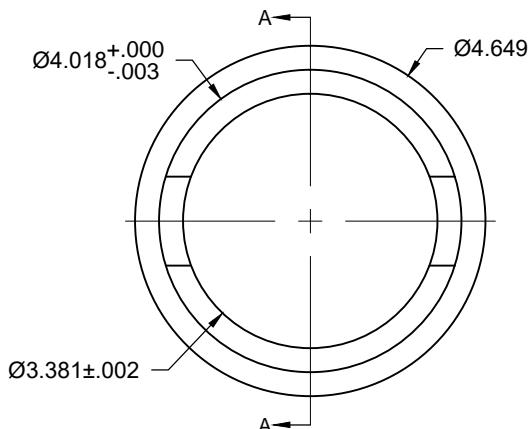
CAP



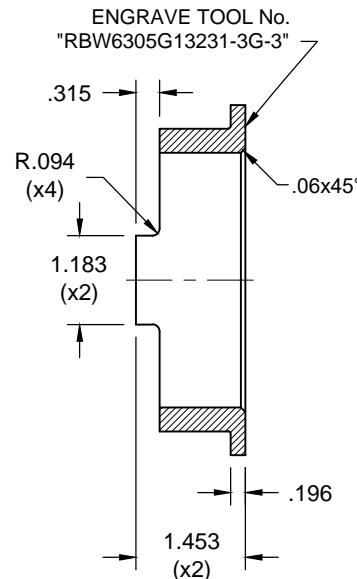
RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-1	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm	
.XX ± .01 FRACTIONS ± 1/32	
.X ± .1 ANGLES ± 5°	
DRAWN BY: CLOUGH	
APPROVED <i>D. Weil</i>	
HEAT TREAT	
FINISH CLEAR AND DYE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
USED ON MODEL	
AW139	
SCALE NTS	DATE 2-4-11
SHEET 2 of 5	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



(-3)
TOP RING

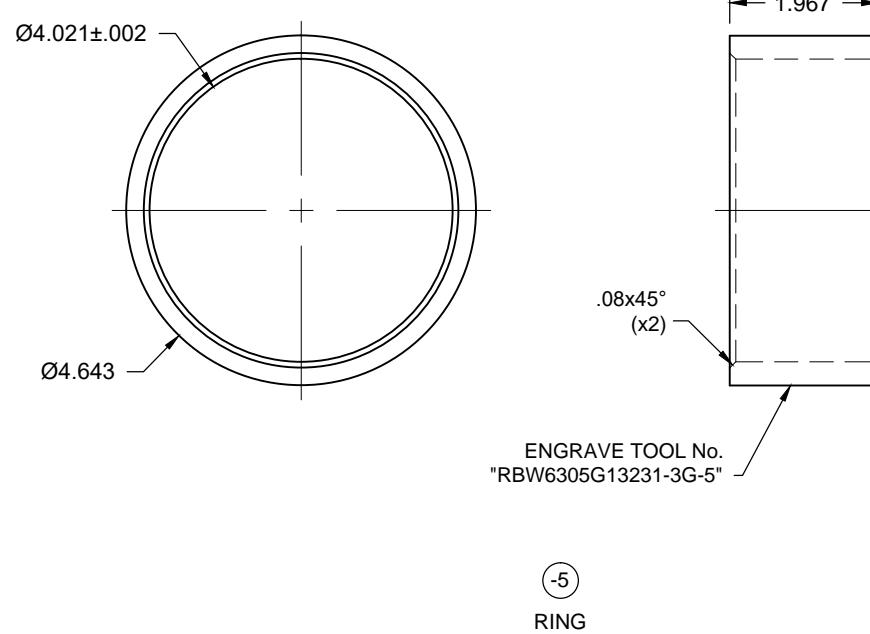


SECTION A-A

RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-3	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 .X ± .1 ANGLES ± .5°	
DRAWN BY: CLOUGH APPROVED <i>D. Weil</i> HEAT TREAT FINISH CLEAR AND DYE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW139	
SCALE NTS	DATE 2-4-11
SHEET 3 of 5	

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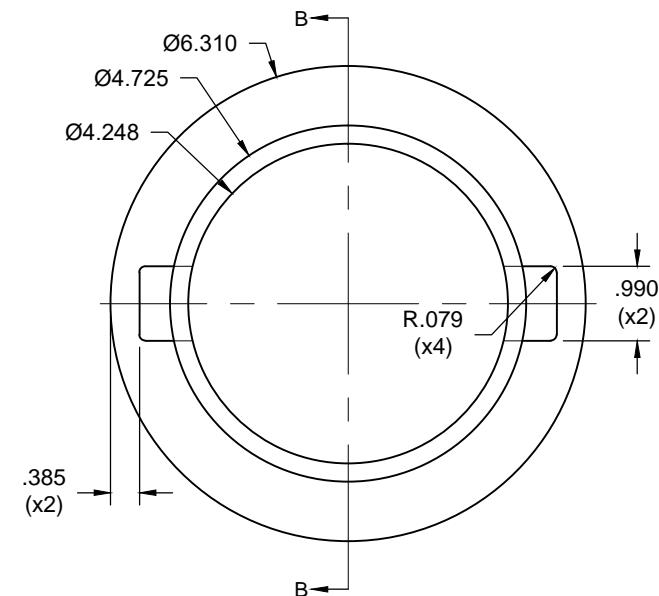
REV		DESCRIPTION		DATE	INITIAL	APPROVED
-	--			-	-	-



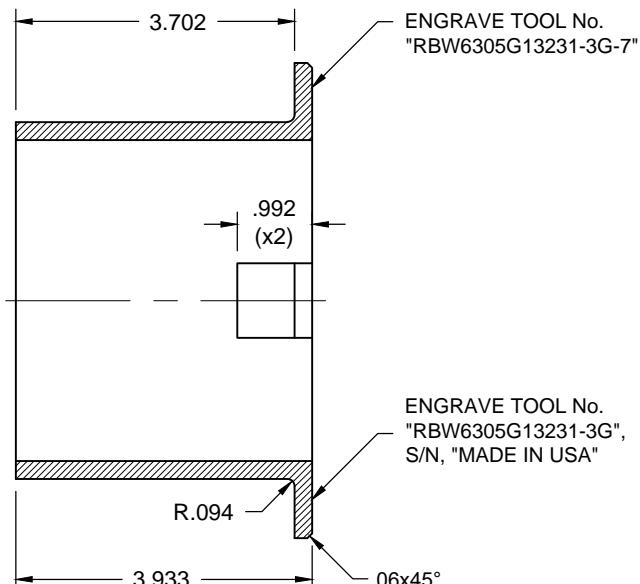
RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-5 REV B	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 .X ± .1 ANGLES ± .5°	
DRAWN BY: CLOUGH APPROVED <i>D. Weil</i> HEAT TREAT FINISH CLEAR AND DYE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW139	
SCALE NTS	DATE 2-4-11
SHEET 4 of 5	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		CH'D -7 ENGRAVE NOTES PER R.W.		5/6/11	RJC	RW



(-7)
BASE



SECTION B-B

RED BARN MACHINE	
TITLE TOOL, GIMBAL CARBON SEAL INSTALLER	
DWG NO. RBW6305G13231-3G-7	REV B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS METRIC REF. .XXX ± .005 .Xmm ± .1mm	
.XX ± .01 FRACTIONS ± 1/32	
.X ± .1 ANGLES ± 5°	
SPEC MIL-A-8625F, TYPE II, CLASS I	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R.	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	AW139
SCALE NTS	DATE 2-4-11
SHEET 5 of 5	